



TAB INDUSTRIES DOOR LABOR CHARGES

ALL PRICES ARE NET

Window/Louver Cut Out	
A. Cut-Out up to 24" X 12"	\$32.40
Larger Cut-Out (Cut-Out Only)	\$39.60
B. Reinforce Cut-Out with Channel	\$30.00

Aux Latch Prep for exit device	\$24.00
Security thru bolt	\$12.00
Roller Latch Prep	\$36.00
Relocate Hinge (per Hinge)	\$42.00
Prep for Concealed Vertical Rod	\$144.00
Card Lock Prep	\$30.00
Sectional Trim	\$30.00
Rim Panic Prep	\$30.00
Deadbolt Prep	\$30.00
Lock Edge & Face Blank	\$21.60
Lock Prep 2 1/8" Bore	\$30.00
Automatic Door Bottom	\$27.60
Concealed Overhead Closer	\$54.00
Convert MB to ASA	\$30.00
Electric Hinge Prep	\$30.00
FB Prep Top & Bottom	\$36.00
Special Lock Location	\$30.00
Door Undercut	\$38.40
Mail Slot Cutout Only	\$12.00
Peep Hole	\$6.00
Retrofit Modifications (Per Hinge Cut-Out)	\$30.00
Invert Top Channel	\$30.00
Blank Out Hinge Preps Only on Door	\$24.00
Electric Raceway, with Conduit	\$90.00
Prep Door With 5" Hinge	\$90.00
Open Back Strike Prep	\$30.00

Install lite kit	\$18.00
Install lite kit and glass	\$30.00
Mark door	\$3.00
Re-channel door bottom	\$15.00
Prep Door for Z Astragal *Cut in (3) pockets for Z-astragal *Drill (2) holes at 9/16" diameter and 3/4" backset *Weld in one FBGID-4	\$42.00
Install (1) Z-astragal	\$18.00
Install hinge filler plates (HFPLT) per each	\$1.80
Weld in Hinge filler plates (HB-FP) per each	\$6.00
Install optic scope prep (2-3/8" dia. Hole)	\$12.00
Install one set of (2) flush bolts (MF6341)	\$24.00
Drill trim hole in BR door-no lock edge prep	\$12.00
Electric raceway – hinge to lock side (no conduit)	\$24.00
Install metal fire labels	\$4.80
Cut door in width and re-channel (For use with Z astragal only) *Cut the door 1/4" less ie. 30" at 29.75"	\$90.00
Electric power transfer (EPT) on door only (Including the cost to make special brackets)	\$84.00
Concealed overhead stop and holder prep in door (plus \$7.40 for material)	\$117.60
Dead bolt strike prep in door	\$24.00
Install flat astragal with screws	\$18.00
Install flat astragal by welding	\$21.60
Prep for door position switch	\$6.00

Labels/Mylar	
20 Minute Label	\$7.00
90 Minute Label	\$7.00
45 Minute Label	\$7.00
60 Minute Label	\$7.00
Metal Fire Labels available upon request. Add:	\$13.00



TAB INDUSTRIES FRAME LABOR CHARGES

ALL PRICES ARE NET

Assembled Welded Frames	
A. Single Opening	\$19.20
B. Paired Opening	\$26.40
C. Continuous Weld (add to above)	\$6.00

Anchors Welded In	
A. Wood/Steel Stud	
Single Frame (6)	\$13.20
Paired Frame (8)	\$18.00
Per Anchor Charge	\$2.40
B. Punch & Dimple On Frame (PREP ONLY: NO ANCHORS INCLUDED)	
	\$30.00

Special Width on Header	
Drywall	\$18.00
Masonry with 2" face (+2 C-Brkt)	\$24.00
Masonry with 4" face (+2 C-Brkt/+2 AFP-4)	\$30.00
AFP-4 (TAB)	\$0.60
8'-0" masonry head-2" face (+4 C-Brkt)	\$48.00

Make a 4" face head, bondo, sand and paint	
Length LESS THAN OR EQUAL TO 4'	\$72.00
Length GREATER THAN 4'	\$108.00

Closer Reinforcement Standard or Parallel	
Single Frame	\$7.20
Paired Frame	\$10.80

Flush Bolt Preparation on Header	\$14.40
Blank Out Strike	\$18.00
Rim Panic Prep (Reinforce for Surface Mounted)	\$12.00
Deadbolt Prep on Frame	\$12.00
Convert Masonry to Drywall (PREP ONLY: NO ANCHORS INCLUDED)	\$24.00
Mark and Bundle KD Frames (Per Frame)	\$4.80
Concealed Closer	\$66.00
SVR Head Prep	\$14.40
Aux Fire Latch	\$30.00
Electric hinge Prep (Per cut)	\$30.00
Jamb Undercut (Per side)	\$16.80
Electric Strike Prep	\$52.80
Relocate Hinge (Per hinge)	\$42.00
Blank Out Hinge (Per Hinge)	\$18.00
Concealed Vertical Rod Prep Head (Per each)	\$14.40
Ball Catch Prep on Head	\$6.00
Reinforcement for Door Coordinator (Single)	\$14.40
Reinforcement for Door Coordinator (Pair)	\$21.60
MAG Lock Reinforcement	\$12.00
Reinforce Header for Removable Mullion	\$4.80
Convert ASA Strike to T-Strike	\$24.00
Prep Frame for Concealed Stiffeners	\$21.60

ADDITIONAL FABRICATION SHOP SERVICES

Fabrication labor charges, windows, transom, and sidelites

Cut and Notch for Fabrication	NET
Miter Joint Per End (MJPE)	\$12.00
Saw Miter Per End (SMPE)	\$14.40
Notch Joint Per End (NOJPE)	\$16.80
Butt Joint Per End (BJOPE)	\$16.20

Welding charge per joint or unit

Welding Charge Per Joint or Unit	NET
L or T Type Joint (LJ or TJ)	\$20.40
Cross (+) Type Joint (CROSSJ)	\$25.20
Anchor Welded in Per Each (AWI)	\$6.00
Base Anchor Welded In Per Each (BANWI)	\$6.00

Labels

Metal Fire Labels available upon request ADD:	\$13.00
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Reinforce hinge jambs for continuous hinges	\$30.00
Reinforcing plate for above (1 ¾"x7'x12ga.)	\$8.70
Install silencers – per stick	\$6.00
Install (1) CR01	\$7.20
Install (1) CRHP-31	\$10.80
Weld in corner brackets per bracket	\$3.00
Install (1) SF, bondo, sand and paint	\$18.00
Install (1) SF, or (1) LFF etc.	\$1.80
Cut face of head (Ex. 4" to 3")	\$30.00
Cut face on a jamb (Ex. 2" to 1")	\$60.00
Hospital stop per frame set	\$60.00
1/8" cover plate on back of frame	\$60.00
Weld in Steel Stud anchors (per anchor charge)	\$6.00
Modify Wood Stud anchors and weld into DW sticks (per anchor charge)	\$6.00
Install Preclam-8 in cased open stick (per anchor charge)	\$7.20
Weld in (2) SAC-5 in cased open stick (per anchor charge)	\$6.00
Cut Stick or DC-10 or GS-22 glass stop per cut	\$6.00
Install glass stop per lite	\$30.00
Punch & Dimple on frame – no anchors welded in	\$18.00
Closer reinforcement – CRHP-31 single frame	\$10.80
Closer reinforcement – CRHP-31 paired frame	\$16.20
Install ASA prep in mullion	\$30.00
Reinforce cased open header for Bi-Fold door	\$30.00
Reinforcing plate for above	\$8.70
Modify ASA prep for an electric strike	\$18.00
*Cutting out the back and side of the ASA prep only	
Punch & Dimple at (4) holes per jamb vs. (3) holes	\$40.80
Punch & Dimple on a 2" frame face cut to 1"	\$60.00
*Includes cutting tube and bending both ends of each tube anchor	
EPT on Frame (plus one FRHR-1 to make brackets)	\$84.00
Concealed stop in header (plus \$3.70 for material)	\$58.80
Remove Preclam-8, weld hole, sand and paint	\$24.00
Prep for door position switch	\$12.00
Roller latch prep in header (Includes material)	
Single	\$36.00
Double	\$72.00